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Technical Data Sheet

Hot Melt Adhesives

G060 PrimStick

DESCRIPTION

G060 PrimStick is a thermoplastic hot melt adhesive designed for a wide variety of applications. It features an instant tack and fast cure time. It is non-toxic, has minimal VOCs, and virtually no smell. The unique formulation enables superior bonding to a variety of porous and non-porous materials. G060 bonds to materials including, but not limited to, wood, concrete, metals, plastics, rubber, corrugate, ceramic, and many others. It is clear in color and has medium open and set time. G060 is available in 1/2" x 10" sticks.

PRODUCT SPECIFICATIONS

Physical appearance: Cleared colored
Open Time 45 seconds
Set Time 60 seconds
Softening point (F/C) 194F / 90C
Viscosity at 356F/180C 4,000 CPS
Heat resistance (F/C) 135F / 57C
WPS 68 Heat Resistance @ 130F 100 gm/cm² (shear load)
Working Temperature (F/C) 356-392F / 180-200C
VOC % ≤ 10 grams per liter

APPLICATION

For best results use in PRIMATECH G100 Industrial Grade Glue Applicator

AVAILABLE FORMS

1/2" X 10" sticks. Packaged in 1-pound bags (18 sticks)

FDA STATUS

FDA lists product ingredients under CFR 175.105, Adhesives

LAST UPDATED: January 2013

Important Notice: The details in this TDS are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

Warning: The molten adhesive and nozzles of the applicator can reach temperatures above 500F and could cause skin burns if used carelessly.